TECHNICAL DATA

ULTRACUT 550

Extreme Pressure Neat Oil Cutting Fluid

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Description

ROCOL ULTRACUT 550 is a pale coloured extreme pressure neat cutting oil formulated from severely refined mineral oil, lubricity additives and chlorinated EP performance additives. ROCOL ULTRACUT 550 provides excellent cutting performance and improves tool life.

ROCOL ULTRACUT 550 is suitable for a wide range of applications on automatic and multi-tool lathes even when machining high tensile steels. It is also suitable for specialised operations such as production thread grinding, broaching, hobbing and multi-cutter milling set-ups.

Outstanding Features

- **Pale coloured**
- **Low odour**
- **Excellent extreme pressure properties**
- **Improves tool life**
- **Good heat transfer properties**

Directions for use

ROCOL ULTRACUT 550 is supplied ready for use. Guard against water ingress.

ROCOL ULTRACUT 550 is suitable for machining both ferrous and non-ferrous materials.

Technical Data (typical values)

Appearance:	*Pale yellow liquid*
Odour:	*Mild*
Viscosity at 40°C:	*20 cSt*
Density at 20°C:	*0.92 g/cm^3*
Storage:	*Store at normal ambient temperature (5°C to 30°C)*

ROCOL Lubricants
ROCOL House, Swillington, Leeds LS26 8BS, England.
Tel: 0113 232 2600 Fax: 0113 232 2760
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There are many factors outside our control and knowledge which effect the use and performance of our products
for which reason the information in this publication is given without responsibility

Pack sizes and part codes

200 ltr	part code 51619
1000 ltr	part code 51615

Health and Safety

Safety data sheet is available from the Customer Service Department, ROCOL Lubricants., ROCOL House, Swillington, Leeds, LS26 8BS, England.
Telephone: 0113 232 2700, (When calling from outside UK: 44 113 232 2700).
Fax: 0113 232 2760, (When faxing from outside UK: 44 113 232 2760).

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